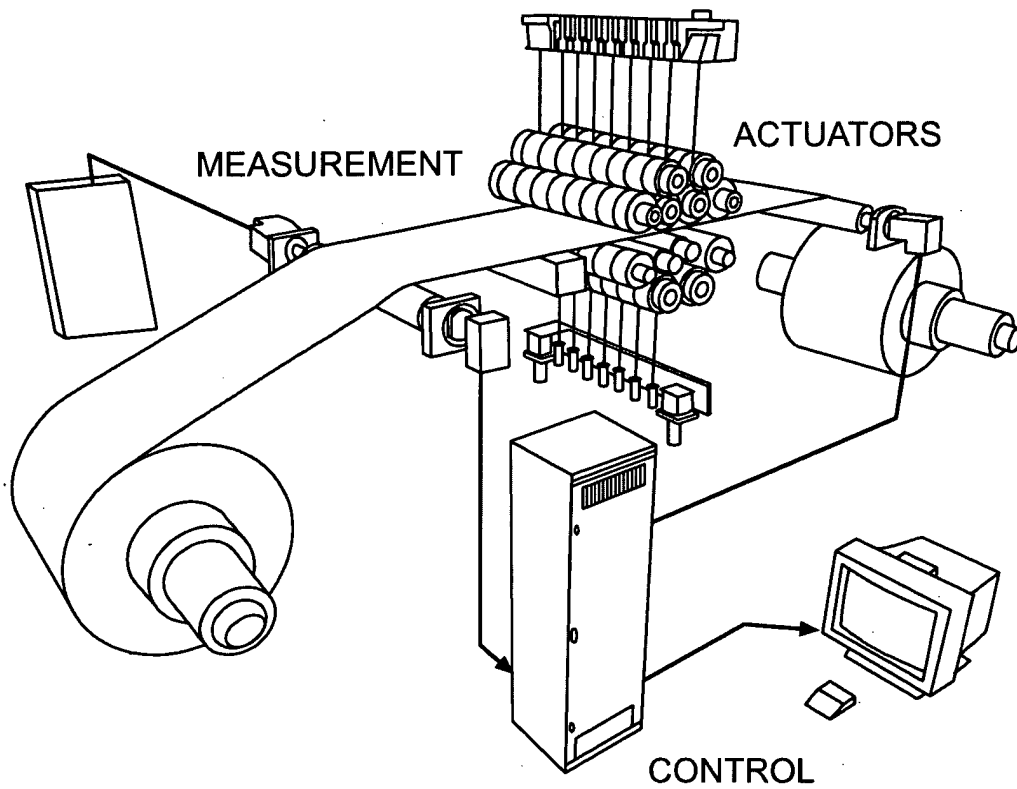
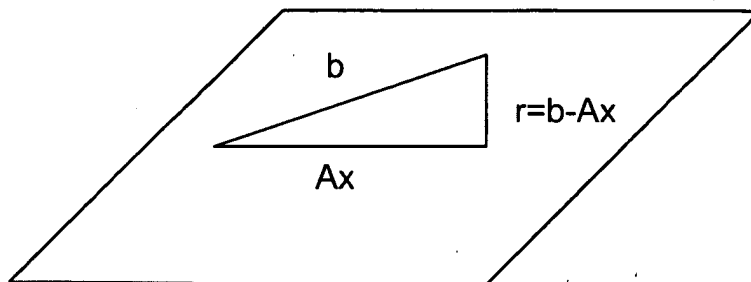


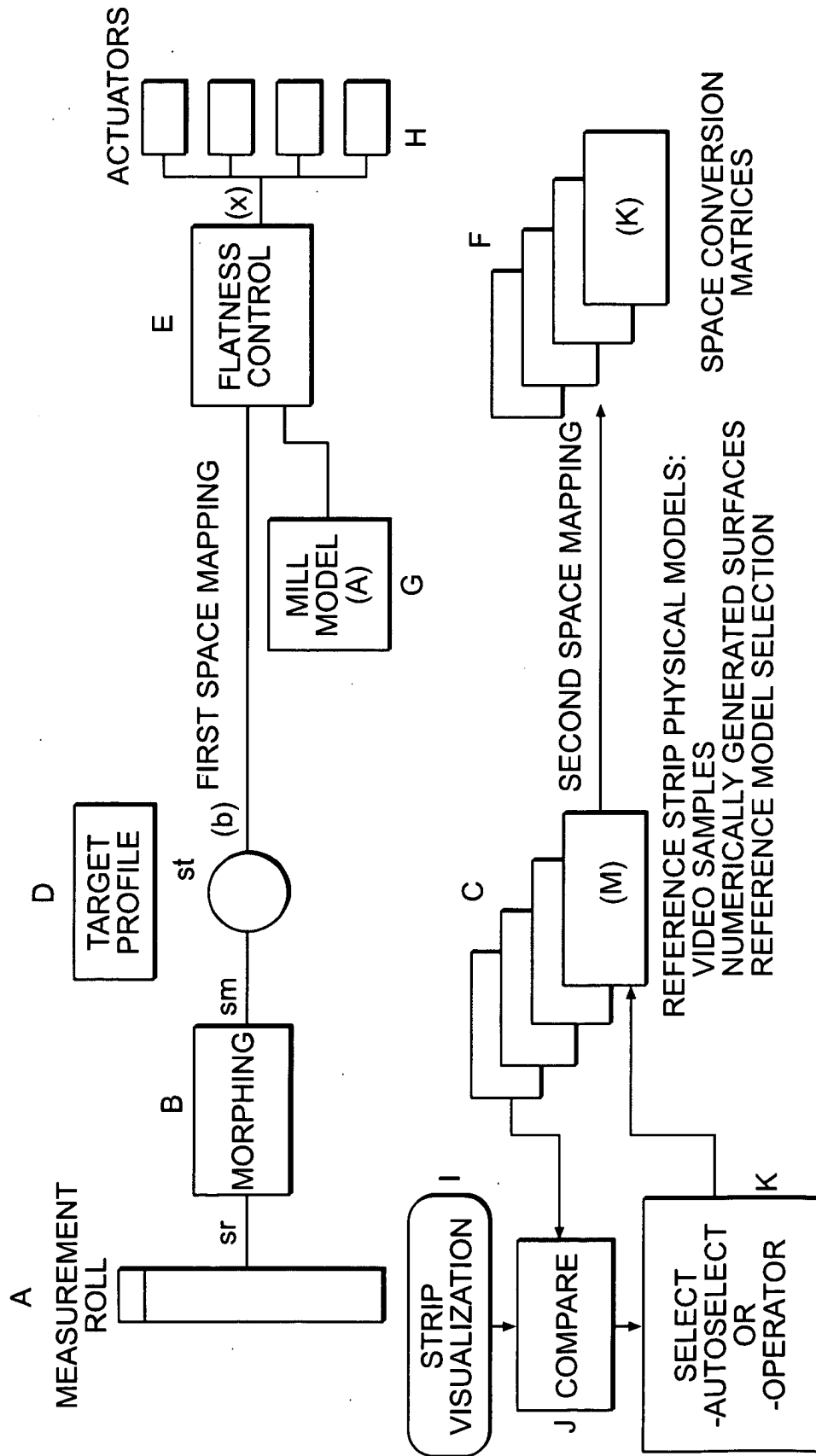
# Replacement Sheet



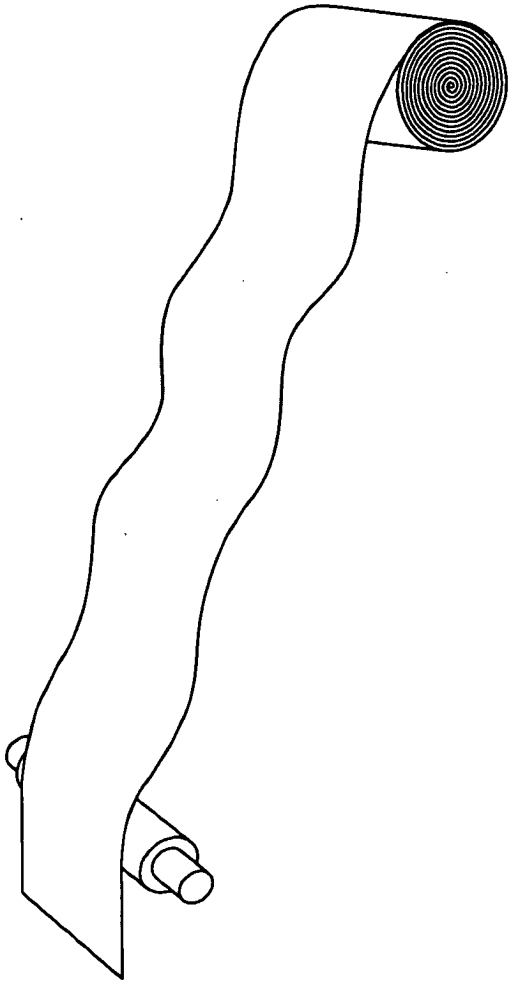
**FIG. 1**  
PRIOR ART



**FIG. 2**  
PRIOR ART



**FIG. 3**



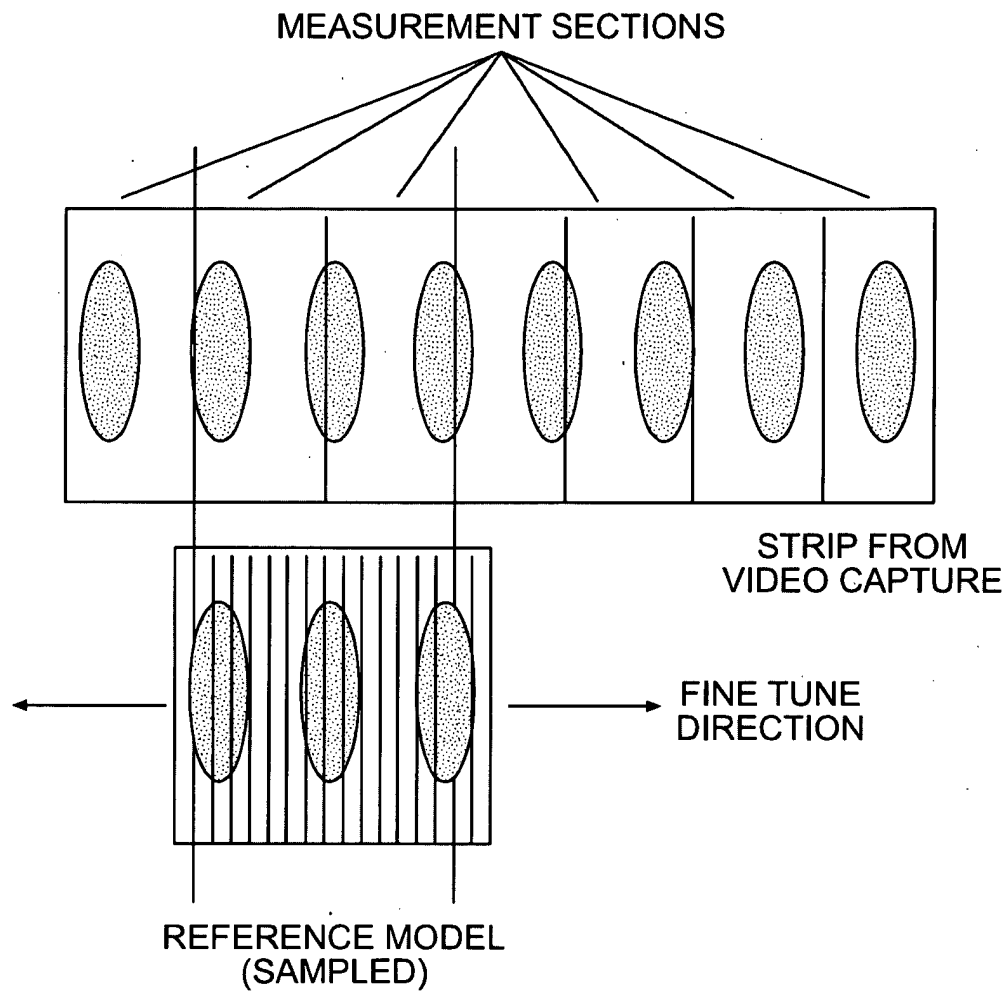
**FIG. 4**

# Replacement Sheet

INDICATED FLATNESS PROFILE	APPEAR- ANCE OF STRIP	CONTROL ORDER										
			a	b	c	d	e	f	g	h	i	j
	FLAT											
	CAMBER											
	CENTRE BUCKLES											
	EDGE WAVES											
	LONG CENTRE AND EDGE WAVES											
	PIECRUST EDGE											
	RIDGES											
	QUARTER BUCKLES											
	CENTRE RIDGES											
	HERRING BONE											

FIG. 5

# Replacement Sheet



**FIG. 6**

